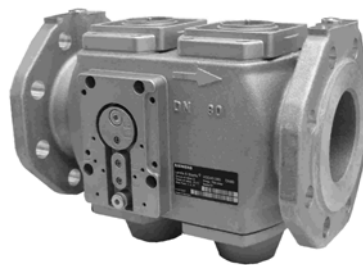


VGD20...



VGD40.../VGD41...

Double Gas Valves

**VGD2...
VGD4...**

- Double gas valves of class «A» for integration into gas trains
- Safety shutoff valves conforming to EN 161 in connection with SKP... actuators
- Suited for use with gases of gas families I...III
- Double gas valves in connection with SKP... actuators open slowly and close rapidly
- 2-port valves of the normally closed type
- Sizes 1 ½“... DN150
- The double gas valves are designed for combination with 2 SKP... actuators
- Supplementary Data Sheets on actuators: Refer to «Use»

The VGD2... / VGD4... and this Data Sheet are intended for use by OEMs which integrate the double gas valves in their products.

Use

The double gas valves are used primarily:

- On gas-fired combustion plant
- On gas trains in connection with forced draft gas burners

They serve as:

- Shutoff valves (in connection with SKP1... actuators)
- Control valves with shutoff feature (in connection with SKP2..., SKP5... or SKP7... actuators)

All types of double gas valves can be combined with any type of SKP... actuator.

Warning notes



To avoid injury to persons, damage to property or the environment, the following warning notes should be observed!

Do not open, interfere with or modify the double gas valves!

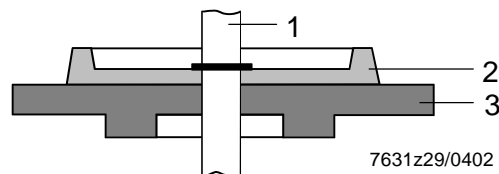
- All activities (mounting, installation and service work, etc.) must be carried out by qualified staff
- Fall or shock can adversely affect the safety functions. Such valves may not be put into operation, even if they do not exhibit any damage

Engineering notes

Profile (with VGD20..., only with «V2» on the outlet side)

Benefit:

Good control performance and low susceptibility to oscillations in low-fire operation!
→ Large modulating range



Legend

- | | |
|---|------------|
| 1 | Stem |
| 2 | Profile |
| 3 | Valve disk |

Mounting notes

	<ul style="list-style-type: none">• Ensure that the relevant national safety regulations are complied with• No special tools are required to assemble valve and actuators• The SKP...actuator can be fitted or replaced while the valve is under gas pressure• When using a 2-stage SKP10.123... actuator and an actuator with gas pressure governor, fit the SKP10.123... on «V2». Mount the actuator with the gas pressure governor on «V1» («V2» is the valve on the burner side)
Tightness	<ul style="list-style-type: none">• No sealing material is required when fitting the SKP... actuators• Check to ensure that the bolts on the flanges are properly tightened• Check to ensure that the connections with all components are tight• Make certain that the O-rings and gaskets between the flanges and the double gas valve are fitted
Mounting position	The double gas valve itself can be mounted in any position on the gas train, but the permissible mounting positions of the actuators must be observed (refer to the relevant Data Sheets).
Direction of flow	The direction of gas flow must be in accordance with the direction of the arrow on the valve body. When used in combination with SKP1..., SKP2..., SKP5... or SKP7... actuators, the minimum gas pressure switch must always be mounted upstream of the gas valve.
Function	Valve stem retracts → Double gas valve opens Valve stem extends → Double gas valve closes
VGD20...	<ul style="list-style-type: none">• Mount the electrohydraulic SKP1... actuator for shutoff on the valve's inlet side and the actuators with integrated gas pressure governor (SKP2..., SKP5... or SKP7...) on the valve's outlet side• When mounting the double gas valve, 2 AGA41... / AGA51... flanges are required• To prevent cuttings from falling inside the valve, first fit the flanges to the piping and then clean the associated parts

Installation notes

Gas pressure If the available gas pressure exceeds the valve's maximum permissible operating pressure, the gas pressure must be reduced by a pressure regulator upstream of the valve.

Commissioning notes

- If environmental conditions produce corrosion (e.g. when used near the sea), apply protective coating

Norms and certificates



Conformity to EEC directives
 - Electromagnetic compatibility EMC (immunity)
 - Directive for gas appliances
 - Directive for pressure devices

89 / 336 EEC
 90 / 396 EEC
 93 / 23 EEC



ISO 9001: 2000
 Cert. 00739



ISO 14001: 1996
 Cert. 38233

For use in the USA / Canada, the valves carry type suffix «U» (see example) and are UL-, CSA- and FM-listed.

Example: VGD20.403U

In connection with
 SKP...

VGD20.403	x	x
VGD20.503	x	x
VGD20.4011	x	---
VGD20.5011	x	---
VGD40.040	x	x
VGD40.050	x	x
VGD40.065	x	x
VGD40.080	x	x
VGD40.100	x	x
VGD40.125	x	x
VGD40.150	x	x
VGD40.040L	x	x
VGD40.050L	x	x
VGD40.065L	x	x
VGD40.080L	x	x
VGD40.100L	x	x
VGD40.125L	x	x
VGD40.150L	x	x
VGD41.040	---	---
VGD41.050	---	---
VGD41.065	---	---
VGD41.080	---	---
VGD41.100	---	---
VGD41.125	---	---
VGD41.150	---	---

Service notes

- Each time a double gas valve has been replaced, check the correct functioning and the internal and external tightness of the valve
- The double gas valves from Siemens may only be overhauled by Siemens Landis & Staefa Repair Centers

Disposal notes



Local and currently valid legislation must be observed.

Mechanical design

The double valves can also be used in connection with SKL... actuators but are no safety shutoff valves in this combination and only approved for use with non-toxic, non-flammable gases (closing time 4...6 seconds).

Strainer

A strainer made of stainless steel is fitted near the valve's inlet to protect the valve, the seat and the disk as well as downstream devices against dirt.

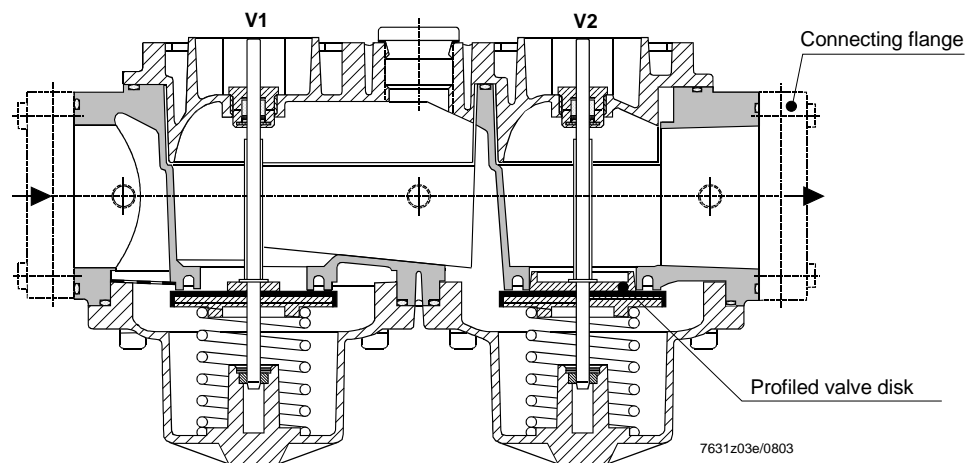
AGA41 /
AGA51 connecting
flanges for VGD20...

The connecting flanges have a ¼" test point. They are internally threaded and supplied as separate items together with the necessary accessories, such as bolts, nuts, and seals. The overall flange dimensions and bore-holes are identical so that all types of flanges can be fitted to the double gas valve, irrespective of its nominal size. This means that a 1 ½" flange can also be used with a 2" double valve, and vice versa. Each double gas valve requires 2 connecting flanges.

VGD20...

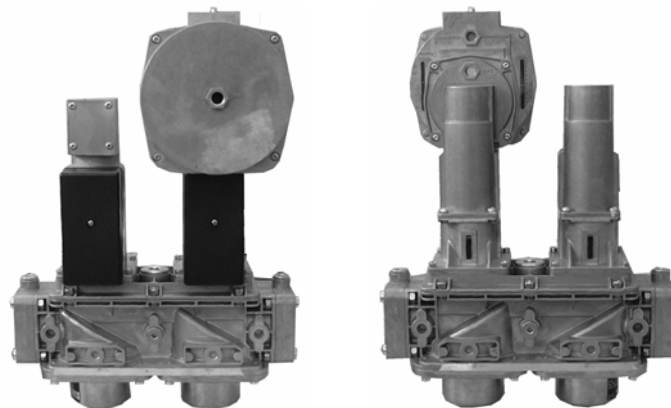
Functioning principle

Sectional view of VGD20...



Application example

VGD20... with SKP1... (mounted on «V1») and SKP7... (mounted on «V2»)



VGD4...

The VGD4... double gas valves are double-seat disk valves. The ¼" impulse pipe connection on the pilot gas flange and another impulse pipe connection on the outlet flange can be connected directly to the SKP2... constant pressure governor fitted to the «V1» or «V2».

Closing spring

The patented double seats are closed with the help of 2 springs. One of the springs acts on one valve disk so that there is a defined closing force acting on each disk.

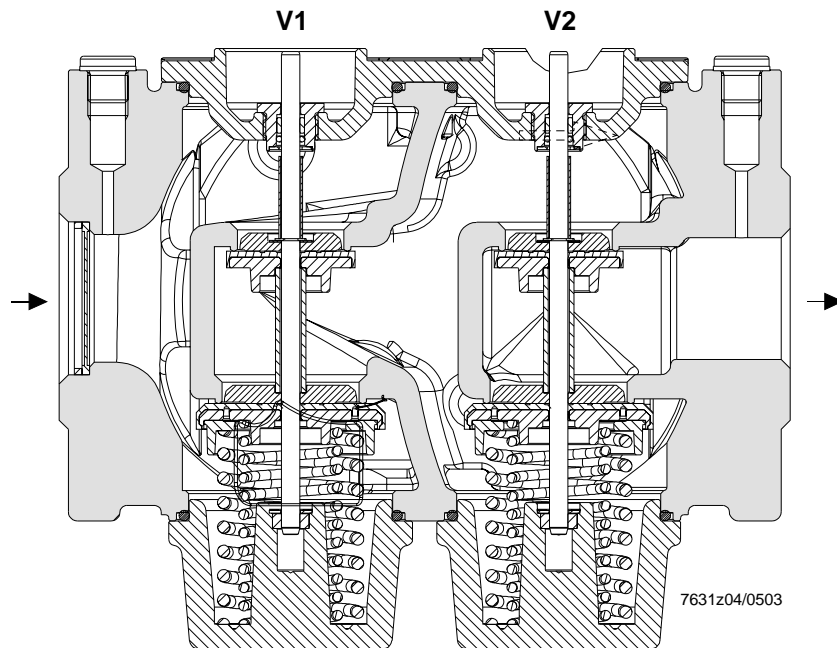
Pressure switch plate

Pressure switch plate ① facilitates attachment of a number of commercially available pressure switches or valve proving devices. Pilot gas flange ② and the pressure switch plate can be fitted on either side of the valve.

VGD4...

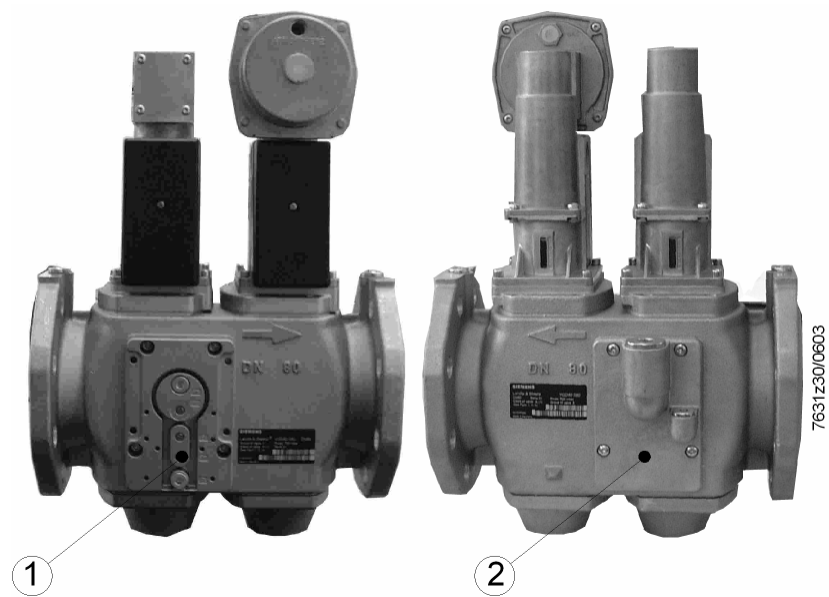
Functioning principle

Sectional view of VGD4...



Application example

VGD40.080 with SKP1... (mounted on «V1») and SKP2... (mounted on «V2»)



Actuators

The double gas valves can be combined with the following types of actuators:

Type reference	Data Sheet	Function
SKP1...	7641	ON / OFF
SKP2...	7644	ON / OFF with constant pressure control / zero pressure control
SKP5...	7648	ON / OFF with differential pressure control, signal input → differential pressure
SKP7...	7651	ON / OFF with ratio control, signal input → static pressure
SKL90... (only for air)	7642	ON / OFF with constant pressure control

Type summary (other types of valves on request)

VGD2...

DN	Flow rate at $\Delta p = 10 \text{ mbar m}^3/\text{h air}^1)$	Type reference	
		With 3 threaded holes connections	With 11 threaded holes for connections
1 1/2"	85	VGD20.403	VGD20.4011
2"	100	VGD20.503	VGD20.5011

VGD4...

DN	Flow rate at $\Delta p = 10 \text{ mbar m}^3/\text{h air}^1)$	Type reference		
			³⁾	⁴⁾
40	85	VGD40.040	VGD40.040L	VGD41.040
50	100	VGD40.050	VGD40.050L	VGD41.050
65	160	VGD40.065	VGD40.065L	VGD41.065
80	250	VGD40.080	VGD40.080L	VGD41.080
100	400	VGD40.100	VGD40.100L	VGD41.100
125	580 (630 ²⁾)	VGD40.125	VGD40.125L	VGD41.125
150	700 (800 ²⁾)	VGD40.150	VGD40.150L	VGD41.150

- 1) Flow rate conforming to EN 161
- 2) Only with VGD40...: Flow rate in connection with future SKP...line
- 3) VGD40...L with reversed position of mounting plates (refer to «Dimensions»)
- 4) VGD41... with pressure switch plate on both sides (refer to «Dimensions»)

Ordering

When ordering, please give type reference of the double gas valve.

Actuators must be ordered as separate items.

Double gas valve, flanges (only VGD20...) and actuators are supplied as separate items.

Example: VGD20...

Double gas valve 2" complete with 2 connecting flanges

1 VGD20.503

2 AGA51

Example: VGD4...

Double gas valve DN80

1 VGD40.080

The lateral mounting plates (pilot gas connection and pressure switch plate) are included in the scope of delivery and ready fitted.

Direction of gas flow from left to right, universal mounting plate on the front.

VGD40...L

Direction of gas flow from left to right, universal mounting plate at the rear.

Accessories

Connecting flanges for VGD20...

Type reference of valve ¹⁾	Type reference of connecting flange
VGD20.403 DN 1 ½"	AGA41
VGD20.503 DN 2"	AGA51
VGD20.4011 DN 1 ½"	AGA41
VGD20.5011 DN 2"	AGA51

¹⁾ Internally threaded to ISO 7/1

Assembly VGD... / SKP...

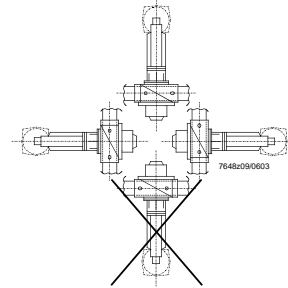
Assembly VGD4...

- Only on request
- Complete assembly consisting of double gas valve, actuator, pressure switch, connecting cable and impulse pipe (fitted and tested)
- Packed in a cardboard box and labeled

Technical data

General valve data

Valve class (in connection with SKP...)	«A» conforming to EN 161
Group	2 (EN 161)
Perm. medium temperature	-15...60 °C
Weight	
- VGD20...	approx. 3.2 kg
- VGD40...	refer to «Dimensions»
Connecting flanges for VGD40...	PN16 to ISO 7005-2
Required flow rate	refer to «Flow chart»
Mounting position	



refer to «Mounting notes»

Operating pressure	refer to «Type summary»
Type of gas	refer to «Use»
Strainer	built in (mesh size 0.9 mm)
Materials	nonferrous (only VGD40...)

Environmental conditions

Transport	DIN EN 60 721-3-2
Climatic conditions	class 2K2
Mechanical conditions	class 2M2
Temperature range	-15...+60 °C
Humidity	< 95 % r.h.
Operation	DIN EN 60 721-3-3
Climatic conditions	class 3K5
Mechanical conditions	class 3M2
Temperature range	-10...+60 °C
Humidity	< 95 % r.h.



Condensation, formation of ice and ingress of water are not permitted!

Permissible gas pressures / volumes

Type reference	Static pressure (with double gas valve fully closed) (mbar)	Dynamic pressure (perm. operating pressure) (mbar)	Volume between «V1 / V2» (liters)
VGD20.403	600	600 (1400)*	0.75
VGD20.503	600	600 (1400)*	0.8
VGD20.4011	600	600 (1400)*	0.75
VGD20.5011	600	600 (1400)*	0.8
VGD40.040	1500	1000 (700)*	0.8
VGD40.050	1500	1000 (700)*	0.8
VGD40.065	1500	700	1.3
VGD40.080	1500	700	1.5
VGD40.100	1500	700	3
VGD40.125	1500	700	5.2
VGD40.150	1500	700	8.7

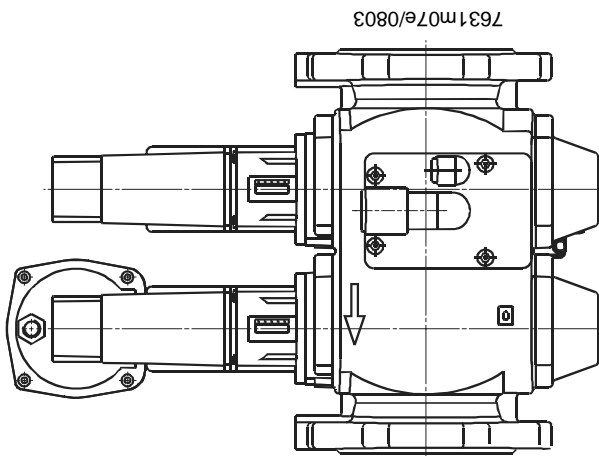
* Only for use in Australia

VGD40...

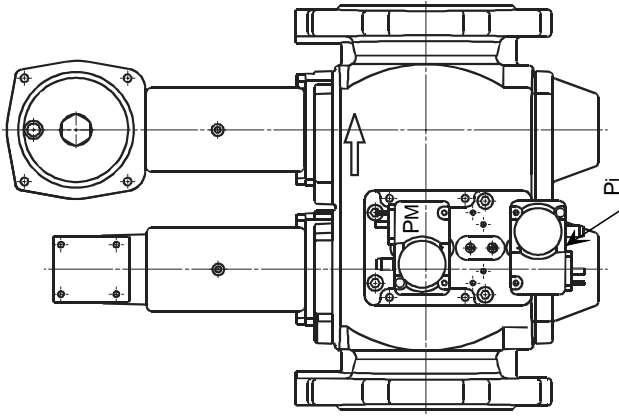
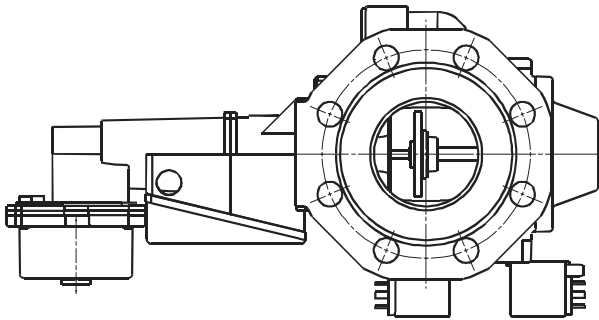
The double gas valves are designed to withstand gas pressures of up to 1,500 mbar in burner standby mode. At a pressure of 1,500 mbar, the double valve remains safely closed or will safely close when shutdown is initiated by an upstream pressure signal. Proper functioning and outer tightness will not be affected.

Note:

Owing to the internal design of the double valves, increasing inlet pressure causes the valve to close (class «A» conforming to EN 161). This means that safety shutoff or venting devices that – in addition to the high-pressure regulator – are normally used for protecting the gas valve on the burner are no longer required if the following conditions are satisfied: If, in the event the high-pressure regulator upstream of the valve fails, 1,500 mbar at the inlet of the double valve are not exceeded and, in the event the permissible pressure of the double valve is exceeded (DN65...150: 700 mbar or DN40...50: 1,000 mbar), a shutoff device (e.g. a gas pressure switch) causes the double valve to close.

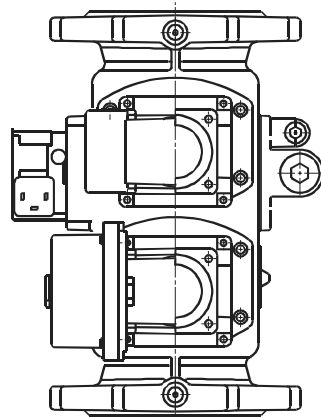


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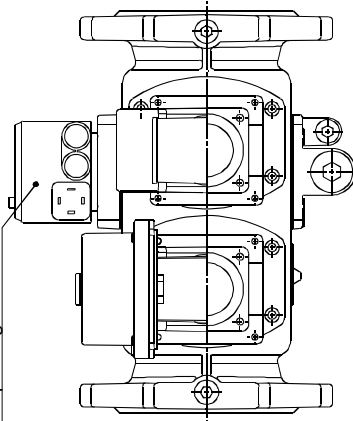
Ancillary unit options (use of different types of valve proving systems on request):

2 pressure switches (PM, Pi)



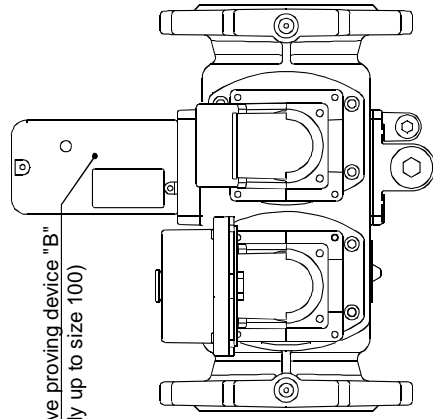
Valve proving device "A" and pressure switch (Pi)

Valve proving device "A"



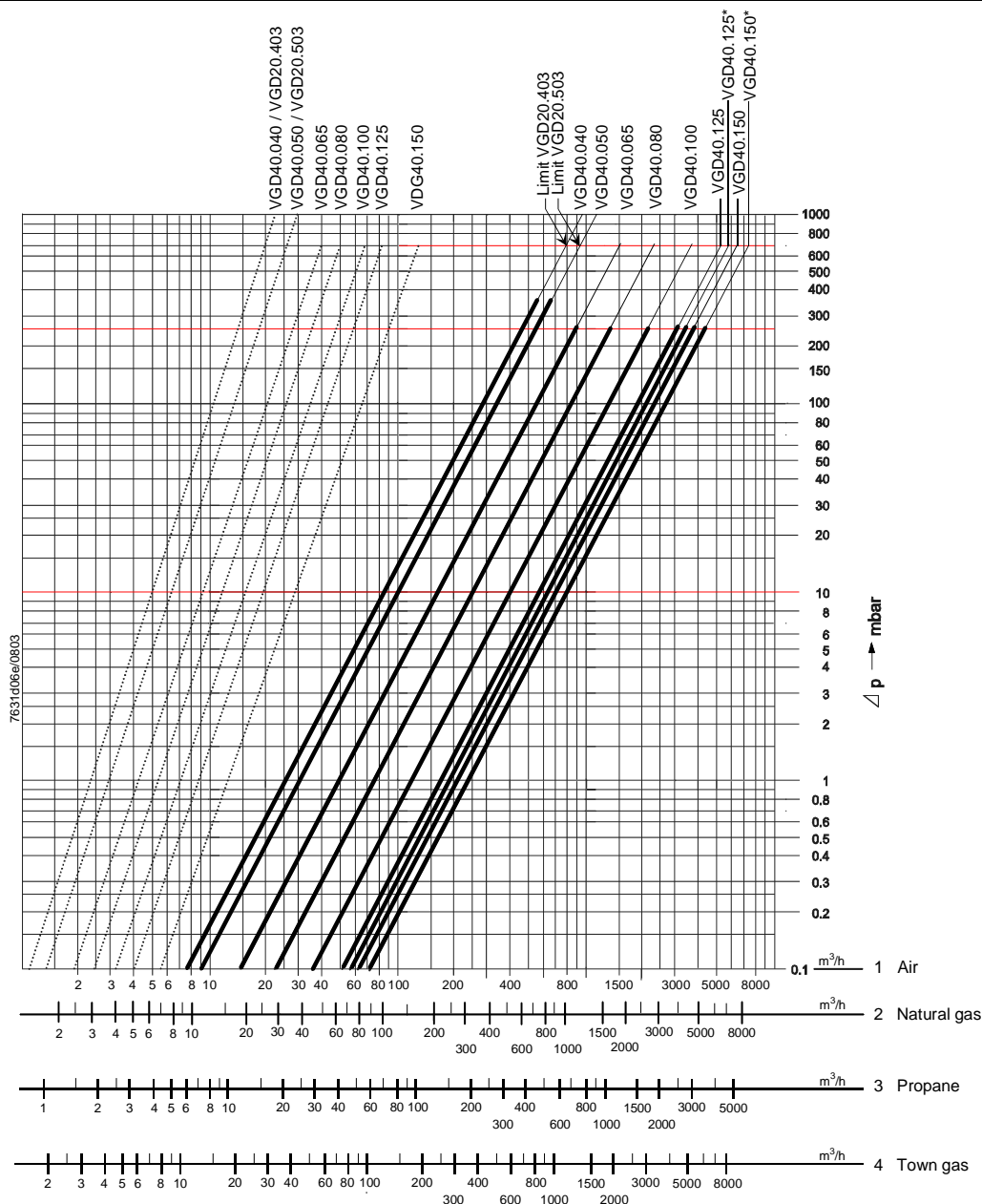
Valve proving device "B" and pressure switch (Pi)

Valve proving device "B"
(only up to size 100)



(Some of the ancillary units are products of other manufacture)

Flow chart of VGD... (only for fully open double valves)



Legend:

- * Characteristic only available in connection with future SKP... line
- Minimum flow characteristic
- Maximum flow characteristic (double gas valve fully open)

Practical experience shows that applications in the range confined by the bold characteristics (max. 70 m/s) do not produce significant noise levels.

Note:

- In the case of burners with small low-fire volumes, select a tightly sized valve (refer to the relevant Data Sheets on SKP...)
- If the gas pressure exceeds the maximum permissible operating pressure, reduce it with a pressure regulator installed upstream of the valve
- The pressure drop (at maximum flow) is based on a fully open valve

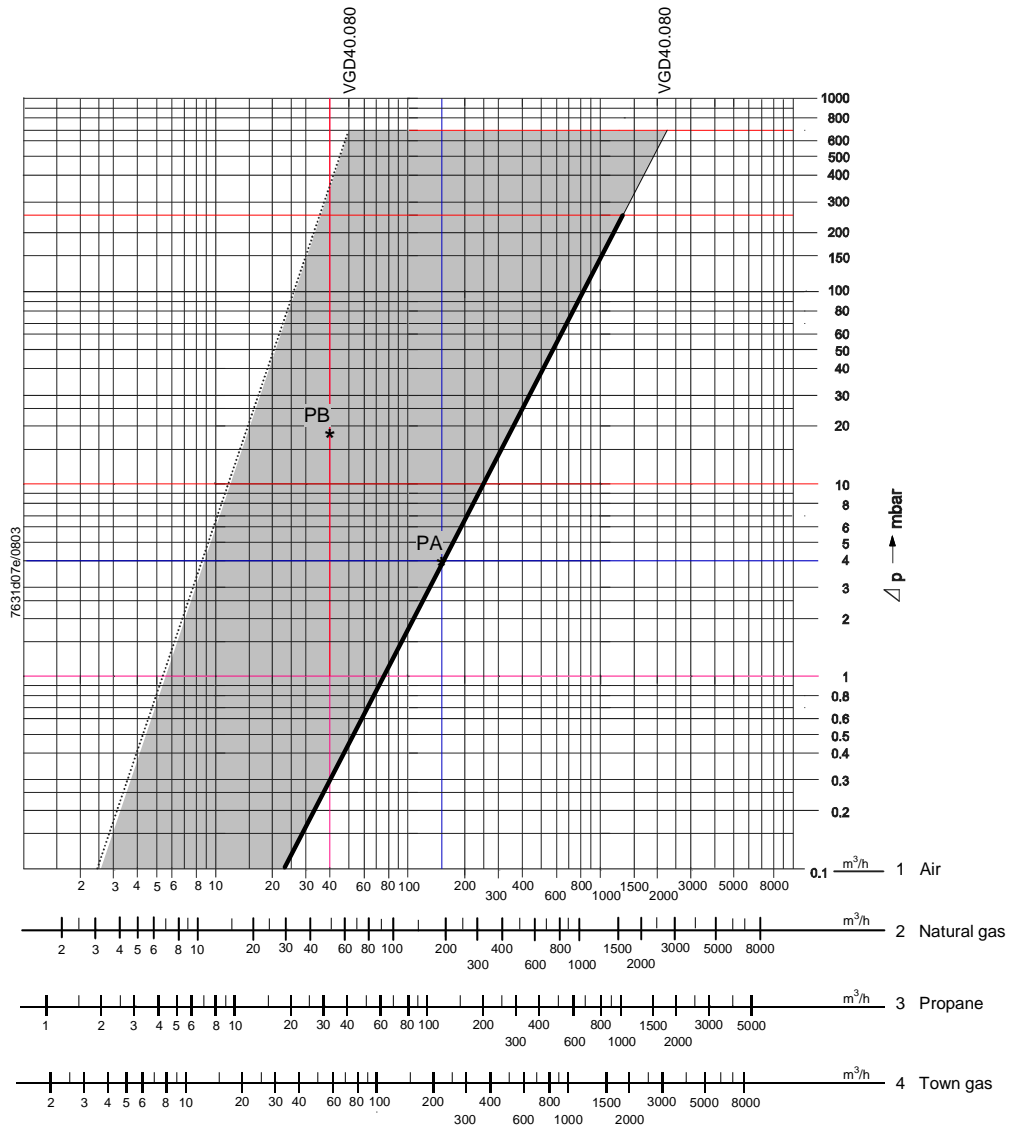
Conversion of the air volume to a corresponding gas volume (natural gas)

Basis of scale

Abcissa	Medium Volumetric flow «QG» in m ³ /h	Density ratio «dv» to air	Conversion factor $f = \sqrt{\frac{1}{d_v}}$
1	Air	1	1
2	Natural gas	0.61	1.28
3	Propane	1.562	0.8
4	Town gas	0.46	1.47

Conversion to air (m³/h) from other types of gases: $QL = \frac{QG}{f}$ QL = amount of air m³/h producing the same pressure drop as «QG»

Example: Recommended working range (extract of VGD...flow chart)



- Legend
- Minimum flow characteristic (can vary, depending of the quality of the pressure test points)
 - Maximum flow characteristic (double gas valve fully open)
 - PA Working point
 - PB Working point

For points «PA / PB», refer to «Sizing example» below.

Sizing example

Calculation based on the above sizing chart: VGD... with SKP70...

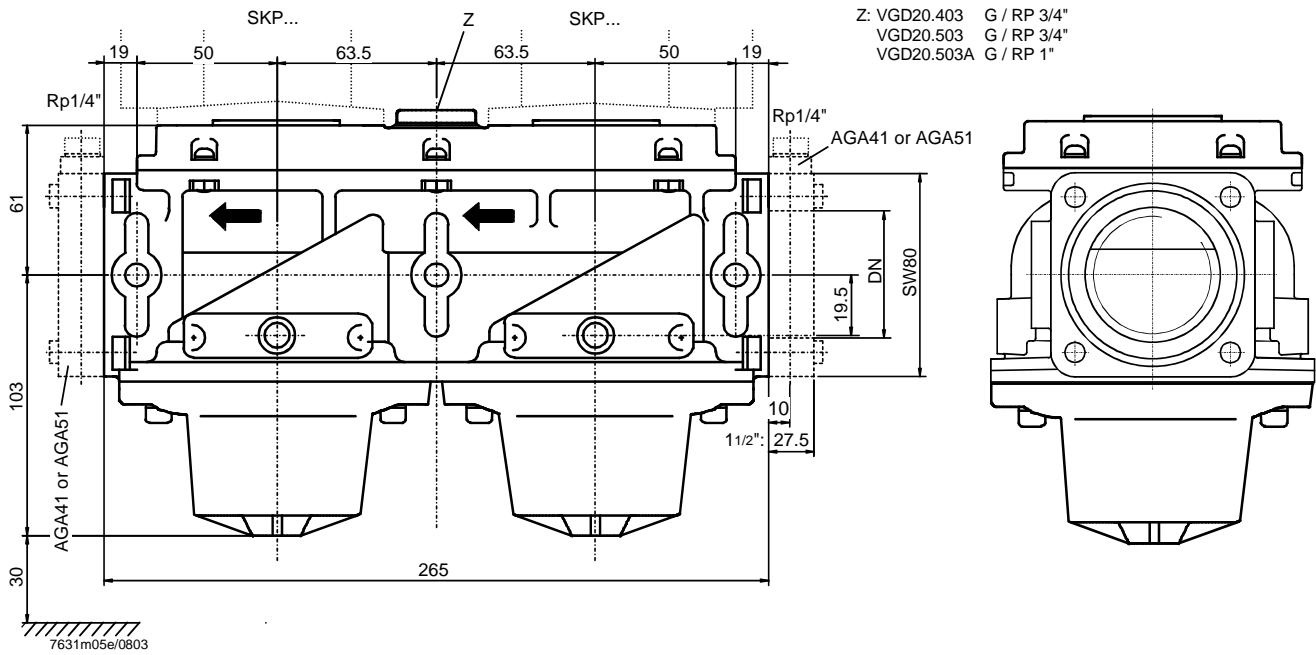
Prerequisite	Burner gas outlet toward the combustion chamber
Simplified example: Constant combustion chamber pressure	= 0 mbar
Required control ratio	RV = 4 : 1
Gas inlet pressure	20 mbar

1. **High-fire** → Point «PA» in the highlighted area
 Burner pressure at nominal load 16 mbar
 Volumetric flow at nominal load 200 m³/h natural gas, corresponding to 156 m³/h air
 - ΔpV... at nominal load 20 - 16 = 4 mbar
 Point «PA» must be on or to the left of the line representing the maximum flow characteristic
2. **Low-fire** → Point «PB» in the highlighted area
 $PGmin = \frac{PGmax}{RV^2} = \frac{16 \text{ mbar}}{16} = 1 \text{ mbar}$ (Δp chart = 20 - 1 = 19 mbar)
 $VGmin = \frac{VGmax}{RV} = \frac{200 \text{ m}^3/\text{h}}{4} = 50 \text{ m}^3/\text{h}$ corresponding to h = 39 m³/h air
 – Selected valve size VGD40.080
 Point «PB» must be on or to the right of the line representing the minimum flow characteristic.

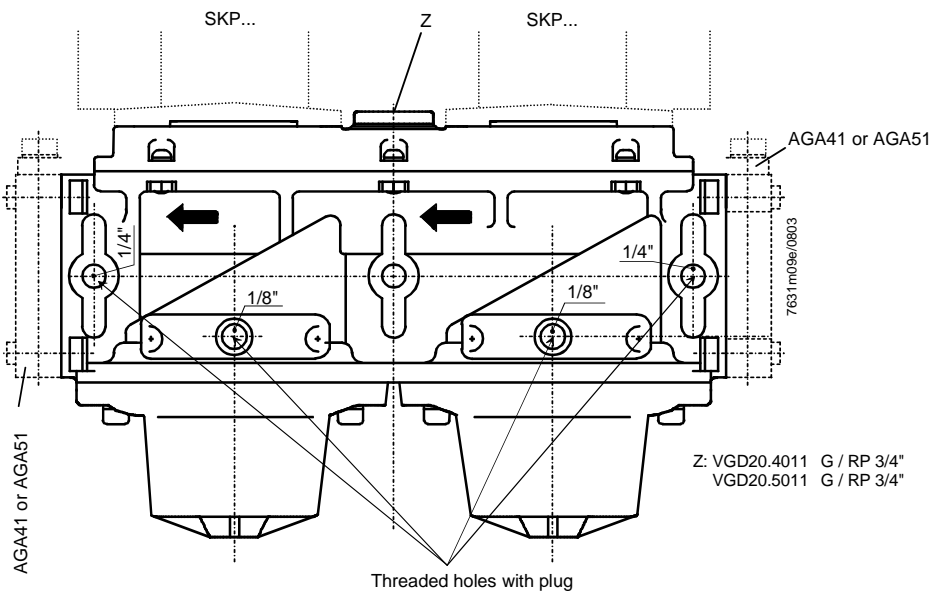
Dimensions (not to scale)

Dimensions in mm

VGD20.403 / VGD20.503



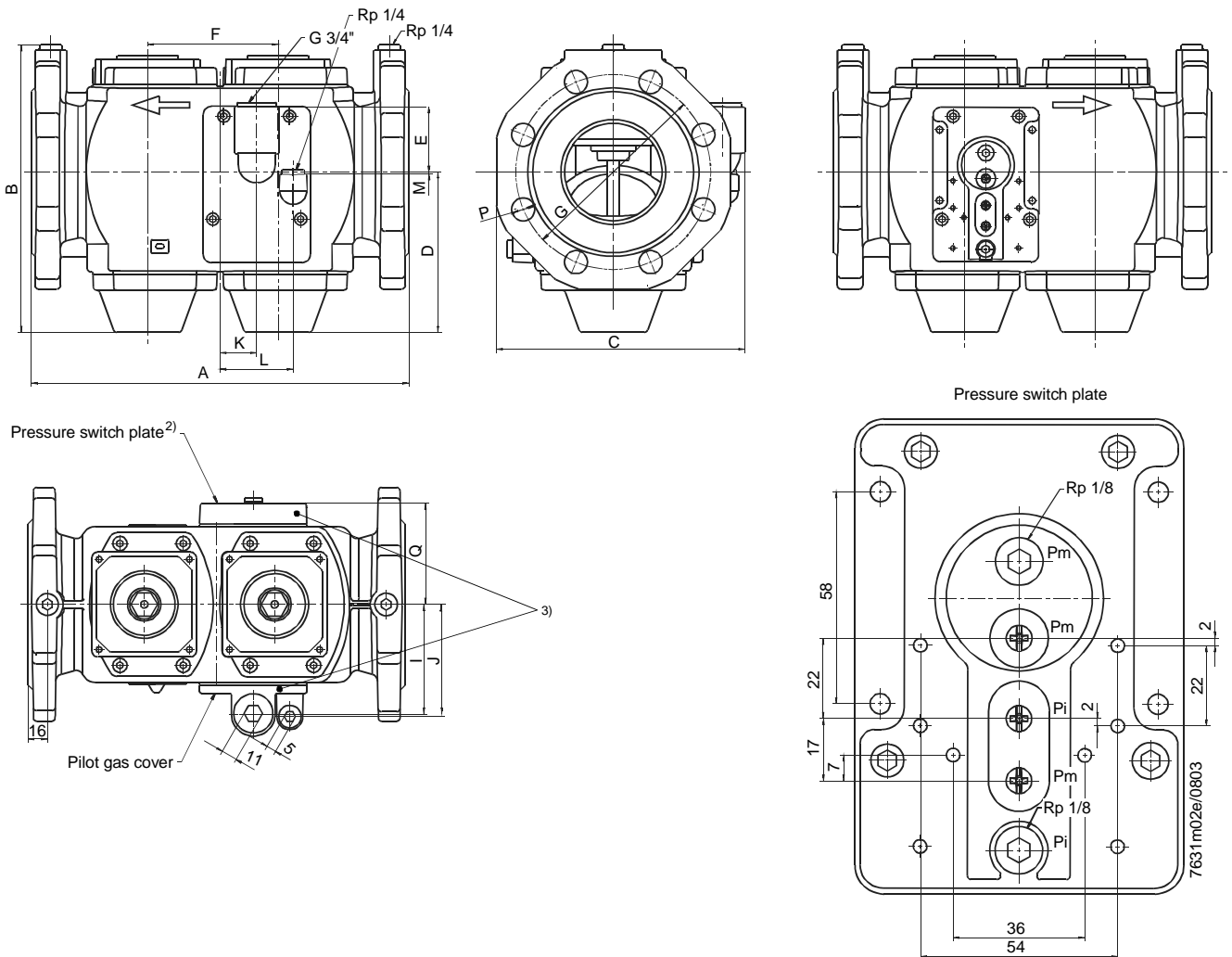
VGD20.4011 / VGD20.5011 (for dimensions, refer to VGD20.403 / VGD20.503)



Dimensions (cont'd)

(not to scale)

VGD40... / VGD41...



Dimensions

Type reference	DN ¹⁾	A	B	C	D	E	F	G	I	J	K	L	M	P	Q	R	kg
VGD40.040	40	240	195	168	115	58	88	110	77	79	20	50	2	19	70	4	7.0
VGD40.050	50	240	202	174	115	58	88	125	77	79	20	50	2	19	70	4	7.2
VGD40.065	65	290	215	194	118	60	102	145	87	90	30	60	4	19	81	4	8.4
VGD40.080	80	310	236	204	132	54	107	160	90	92	30	60	2	19	88	8	9.6
VGD40.100	100	350	259	227	145	43	131	180	105	108	41	71	13	19	99	8	12.9
VGD40.125	125	400	305	255	175	31	150	210	119	122	41	71	25	19	113	8	18.2
VGD40.150	150	480	335	293	188	20	168	240	140	143	39	69	36	23	134	8	24.1

- 1) Flanges conforming to ISO 7005-2
 - 2) VGD41... carries a pressure switch plate on both sides and no pilot gas cover
 - 3) With VGD40...L, the mounting position of the 2 plates is reversed
- DN Nominal size, dimensions of connection
R Number of bore-holes in the flange